

Provisional Product Data Sheet

SUMITOMO PROPYLENE COPOLYMER

AV161

Block Copolymer, Injection

Applications For general purpose applications such as houseware, furniture,

battery cases, crates, containers, chair, toys, and detergent pails, etc.

Characteristics Medium flow, high impact, high stiffness, and high heat stability.

Typical Processing Conditions Temperature 190 – 230°C

Mold Temperature 30°C

Typical Properties

Physical		Value	Unit	Method
Melt Flow Rate	2.16kg	5.5	g/10min	ASTM D1238
Density		0.900	g/cm³	ASTM D792-A
Mechanical		Value	Unit	Method
Tensile Strength	at Yield	28	MPa	ASTM D638
	at Break	22	MPa	ASTM D638
Tensile Elongation	at Break	660	%	ASTM D638
Flexural Modulus		1100	MPa	ASTM D790A
Izod Impact, Notched	23°C	9	kJ/m²	ASTM D256
	-20°C	4	kJ/m²	ASTM D256
Rockwell Hardness		88		ASTM D785
Thermal		Value	Unit	Method
Vicat Softening Temperature	50N	66	°C	ASTM D1525B
Heat Deflection Temperature	0.45MPa	114	°C	ASTM D648
Other		Value	Unit	Method
Flammability	·	НВ		UL 94

The values shown are typical values measured on the product and are not to be considered as guaranteed specifications. Actual test results may vary. Test pieces preparation condition injection molding, nozzle temperature 220°C, mold temperature 50°C.



Manufacturer

AV161 is manufactured in Saudi Arabia by Rabigh Refining & Petrochemical Co. (Petro Rabigh).

Food Contact Application

Unmodified AV161 is expected to comply with the US FDA Regulation 21 CFR 177.1520 for use in direct contact with food. Please contact your nearest SCA representative for more information.

Restriction of Hazardous Substances

The substances regulated under EU Directive 2002/95/EC on RoHS in electrical and electronic equipment are not used in the manufacturing process of AV161 and are therefore not expected to be present.

Storage and Handling

AV161 is supplied in 25kg bags or in bulk containers depending on packaging options available for different markets. It is advisable to store in a well ventilated storage facility, protected from rain, direct exposure to sunlight, temperature, and dust.

Moisture may accumulate inside the packaging if there is a significant fluctuation in ambient temperature and high relative humidity. If this occurs, customer is strongly advised to dry the resin prior to use. Direct exposure to sunlight and excessive ambient temperature may affect the properties, appearance, and odor characteristic of the resin.

Please refer to the Material Safety Data Sheet (MSDS) for information regarding industrial health and safety issues.

Disposal and the Environment

SCA prioritizes environmental management in all our operations in responsibility and respect towards the community and the world around us.

Unmodified, our polypropylene and polyethylene products are readily recyclable, both for reuse via reprocessing, and for energy reclamation through incineration. If disposed in landfills, our products, which are inert materials, do not pose pollution risks since they do not generate gaseous or liquid emissions.

<u>Disclaime</u>

The values shown are typical values measured on the product and are not to be considered as guaranteed specifications. All information contained in this document is provided in good faith and believed to be reliable on the date compiled. Customer is responsible to ensure that SCA materials, whether used alone or in conjunction with other materials, are suitable for the intended application. SCA accepts no liability whatsoever for any action taken based on this information, and/or for any loss and consequential loss or damage. Please contact your nearest SCA representative for more detailed information.

Page 2 of 2 Revision 20091002